

# NAVAC

Empowering you to work smarter

**PRO+**  
SERIES

**N4A4H**  
**N4A4**  
**N4A4B**

**Pro Plus Manifold Gauge, 4-Valve  
User Manual**



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Failure to follow warnings could  
result in death or serious injury.

**SAVE THIS MANUAL**  
**FOR FUTURE REFERENCE**

## CONTENT

Safety guide	01
Parts and specifications	02
Technical parameter	03
Operation instruction	03
Maintenance	04

Dear User,

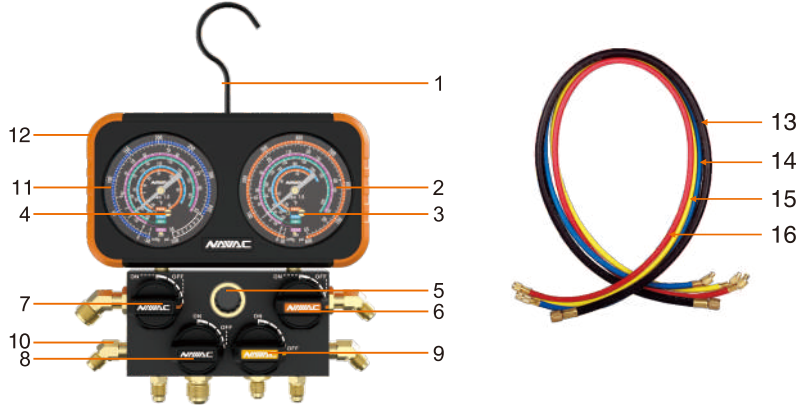
Thank you for choosing NAVAC Product. For best result and proper operation, please read this operating manual carefully before using. We suggest that keeping this manual with the product or a place where you can easily find for later reference.

### Safety Guide

#### **WARNING**

- 1.1 The manifold has been designed specially to measure pressure in refrigeration equipment. The manifold may only be used by trained technicians.
- 1.2 It must not be used with pressures higher than the pressure scale indicated on the high-pressure gauge of the manifold.
- 1.3 Safety goggles and gloves must be worn at all time during the use of the manifold.
- 1.4 The gauges are correctly calibrated at the factory before shipment. If calibration is required, remove the plastic plug on a sight glass and insert a small flat screwdriver into the opening to adjusting screw for calibration.
- 1.5 Clean up the connection interfaces in order to prevent contamination entering to refrigeration system.
- 1.6 The charging hoses must be checked with oil residue cleaned off before each use. A visible check is also necessary to ensure that the hoses and the connection are undamaged and tight.
- 1.7 Do not contact refrigerant directly as it may cause personal injury.
- 1.8 Do not vent refrigerant into the atmosphere.
- 1.9 The seals and gaskets of the manifold gauges are parts subject to the wear and tear of use, and must therefore be replaced from time to time. The manifold is to be tested regularly to ensure the valves are still tight.
- 1.10 Make sure to use the right pressure gauge.
- 1.11 Manifolds are high precision measuring instruments. After use, disconnect all hoses from the system and open valves and then store the manifold always in the carrying case.
- 1.12 Dispose of the used manifold gauges according to the local rules and regulations.

Parts and Specifications



NO.	Name	NO.	Name
1	Hook	9	Refrigerant tank valve
2	High pressure gauge	10	Hose holder
3	Calibration screw cap	11	Low pressure gauge
4	Calibration screw	12	Cover
5	Sight glass	13	3/8" Black hose (N4A4H)
6	High pressure valve	14	1/4" Blue hose (N4A4H)
7	Low pressure valve	15	1/4" Yellow hose (N4A4H)
8	Vacuum valve	16	1/4" Red hose (N4A4H)

Technical parameter

Model	Refrigerant Type	Gauge Diameter	Pressure Range
N4A4H	R-410A R-22 R-134a R-404A	Φ3-1/8"	-30 inHg to 800 psi -30 inHg to 500 psi
N4A4	R-410A R-22 R-134a R-404A		
N4A4B	R-454B R-32 R-410A R-22		

Operation Instruction

Pressure test

- 1.1 Close both valves.
- 1.2 Connect blue hose to the low side of system, connect red hose to the high side of system.
- 1.3 Run the system, read the testing pressure indicated on manifold gauges.
- 1.4 After testing, turn off the system. Then disconnect the hoses from the system and open all valves, make sure not vent refrigerant into the atmosphere.
- 1.5 In order to prevent venting the refrigerant into the atmosphere, you can use a NAVAC recovery machine to recover any refrigerant remained in the hoses or manifold gauges.

Evacuation

- 2.1 Connect blue hose to the low side of system, connect red hose to the high side of system and connect black hose to vacuum pump.
- 2.2 Open three valves.
- 2.3 Turn on the vacuum pump.
- 2.4 Check pressure on low pressure gauge for 3 to 5 minutes, if the desired vacuum is reached, close the valves and turn off the vacuum pump.
- 2.5 Observe the pressure on the low-pressure gauge, if the pointer sticks to -30 inHg for 3 to 5 minutes, the system evacuation is completed. If not, repeat the steps from 2.2 to 2.4.

### Charging a system after evacuation

- 3.1 Keep valve closed, disconnect the yellow hose from the vacuum pump and connect this hose to a refrigerant container.
- 3.2 Open valve on the refrigerant container.
- 3.3 Open the manifold valves. The system is now being charged with refrigerant. Check the correct quantity of refrigerant with a charging scale (such as a NAVAC NRS2i01 wireless scale), and observe the pressure on the gauge. If the refrigerant flow is too slow or insufficient, the system compressor can be turned on to speed up the process.
- 3.4 If the correct charging amount has been reached, close valves.
- 3.5 After testing, turn off the system. Then disconnect the hoses from the system and open all valves while making sure not to vent refrigerant into the atmosphere.

### Maintenance

- 1.1 Do not apply excessive force when turning valves.
- 1.2 Manifolds are high precision measuring instruments. After use, always store the manifold gauges in the carry case.
- 1.3 For maintenance and repair of the manifold, contact authorized NAVAC distributors. Product warranty would be voided if it is disassembled by unauthorized individuals.

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